## PREVENTATIVE MAINTENANCE

**Purpose:** To inform Facility Technicians on the appropriate procedures for performing preventative maintenance

**Scope:** Facility Technicians

#### Procedure:

- I. SCHEDULED MONTHLY, ANNUALLY, OR WEEKLY MAINTENANCE (BASED ON THE EQUIPMENT SPECIFIC MANUAL)
  - a. Scheduled on Club Vitals and to be completed and marked on Club Vitals
    - i. Strength Equipment Preventative Maintenance
      - 1. The following must be done monthly, annually, or weekly based on the equipment specific manual located in the Club Vitals system:
        - a. Inspection on the general use of the machine
        - b. Lubrication of joints, bearings, and tracks on machine
        - c. Tightening of bolts, nuts, and screws for the entire machine.
        - d. Overall cleaning of outside and inside of machine.
    - ii. Cardio Equipment Preventative Maintenance
      - 1. The following must be done monthly, annually, or weekly based on the equipment specific manual located in the Club Vitals system:
        - a. Inspection on the general use of the machine
        - b. Lubrication of joints, bearings, and tracks on machine
        - c. Tightening of bolts, nuts, and screws for the entire machine.
        - d. Overall cleaning of outside and inside of machine.
- II. PREVENTATIVE MAINTENANCE PROCEDURES (refer to the attached maintenance manual for specific instructions and figures)
  - a. Concept II Rowers
    - i. Clean chain and lubricate with C2 chain oil
    - ii. Inspect Chain for stiff links
    - iii. Inspect the chain handle connection for wear
    - iv. Tighten the shock cord if the handle does not return all the way to fan enclosure
    - v. Check for dust inside the fan enclosure, vacuum the fan, and use a rag to clean any excess dust on the metal case frame
    - vi. Loosen or tighten nuts on the performance monitor
  - b. Woodway Treadmills
    - i. Remove side casings (Figs. 1a & 1b)
    - ii. Inspect the tread and axles for breaks or excessive wear
    - iii. Inspect rubber feet, power cords and missing screws on side casing
    - iv. Elevate and run treadmills

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- v. Vacuum and blow out treadmill (Fig. 2)
  - 1. Blow out underneath of treadmill (Fig. 3)
  - 2. Blow out inside of track (Fig. 4)
- vi. Replace casings
- vii. Inspect for missing screws

### c. Life Fitness Treadmills

- i. Remove front casing
- ii. Inspect the tread and board for breaks or excessive wear
- iii. Inspect for missing screws on front casing
- iv. Inspect elevation shaft
- v. Elevate and run treadmills
- vi. Vacuum and blow out treadmill
- vii. Replace casing

## d. Life Fitness Elliptical

- i. Remove back casing, and arm casings above and below to access joints
- ii. Blow out and vacuum the back, pedals, and shoulders of the elliptical
- iii. Lubricate all accessible joints careful to not get oil on the belts
- iv. Replace casings

# e. Precor Elliptical

- Remove back casing and front casing, as well as casing beneath feet pedals
- ii. Blow out and vacuum the back of the elliptical and track under feet pedals
- iii. Lubricate front shaft with High Temperature Grease on odd months (January, March, May, etc.)
- Lubricate all accessible joints with 3&1 Oil careful to not get oil on the belts
- v. Replace casings
- vi. Inspect for missing screws

# f. Stair Masters Step Mill/Matrix Climb Mills

- i. Remove side casings on unit
- ii. Vacuum out unit
- iii. Clean chain with simple green
- iv. Inspect belt for wear
- v. Lubricate with high temperature grease on odd months (January, March, May, etc.)
- vi. After putting on a glove, wipe step chain clean with clean rag, then apply high temperature grease to whole chain on both sides.
- vii. Put casings back on unit

## g. Stair Master Stepper

- i. Remove side casings on unit
- ii. Vacuum out unit
- iii. Inspect belt for wear

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- iv. Clean chain with simple green
- v. Lubricate with high temperature grease on odd months (January, March, May, etc.)
- vi. Put casings back on unit

### h. Life Fitness Steppers

- i. Remove side casings on unit
- ii. Vacuum out unit
- iii. Inspect belt for wear
- iv. Clean chain with simple green
- v. Lubricate with high temperature grease on odd months (January, March, May, etc.)
- vi. Put casings back on unit

### Life Fitness/Lifecycle Bikes & Expresso Bikes

- i. Inspect the seat and handlebars for wear and tear
- ii. Inspect the seat and handle shafts for wear and mobility
- iii. Remove pedals with wrench (Fig. 1)
  - 1. Inspect for any wear and integrity of strap
  - 2. Clean excess hair, thread, and oil from pedal shaft (Fig. 2)
- iv. Lube pedals with 3-in-1 oil
- v. Reattach pedals by first threading by hand to avoid any stripping and then using a wrench to fully tighten
- vi. On Life Fitness spin bikes, inspect audio and USB jacks for any frayed or exposed wires

# j. Precor AMT's

- i. Remove front casing and back belt casing (Figure 1a & 1b)
- ii. Blow out front and back with Vacuum Cleaner (Figure 2)
- iii. Clean any excess oil, lube, and dust
- iv. Apply 3-in-1 oil to all moveable joints
- v. Inspect belt
- vi. Reattach casings

#### k. Octane Lateral X

i. Vacuum out machine

#### Jacob's Ladder

- i. Vacuum out unit
- ii. Clean all bars on climb belt

## m. Schwinn Spin Bikes

- i. Inspect unit
- ii. Remove casing
- iii. Check chain
- iv. Clean & oil chain with chain wax
- v. Brush brake pads with a rough brush and lubricate with Schwinn brake spray
- vi. Clean handlebars and seat shaft then lubricate with silicone spray
- vii. Inspect foot pedals and shoe clips for any obstructions
- viii. Remove pedals with wrench

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- 1. Inspect for any wear and integrity of strap
- 2. Clean excess hair, thread, and oil from pedal shaft
- ix. Lube pedals with 3-in-1 oil
- x. Reattach pedals by first threading by hand to avoid any stripping and then using a wrench to fully tighten
- n. Ramsey/ Pound hall facility sweep
  - i. Tighten bolts on all machines
  - ii. Includes bolts on top of the rods on the jungle gyms (Figure 3)
  - iii. Clean excess hair and dirt from rods with towel
  - iv. Apply Guide Rod Fluid or Pistol Oil on machines that have rods
- o. Functional Training Room (FTR) Facility Sweep
  - i. Tighten bolts on all machines/ stations
  - ii. Includes bolts on top of Octagon Trainer and bolt that secures punching bag
- p. Marpo Rope Trainer
  - i. Remove side casings for all three stations
  - ii. Vacuum out dust
  - iii. Clean any excess dirt or dust with simple green
  - iv. Inspect chain and attaching bolts
  - v. Reattach covers
- q. Day Lockers
  - i. Inspect all units for damage and functionality
- r. Basketball Goals
  - i. Inspect Goals
  - ii. Inspect Nets
  - iii. Inspect Padding
  - iv. Inspect Screws
  - v. Lookout for cracking around the goal base (orange parts)
- s. Pullup-bar
  - i. Inspect Pins
  - ii. Inspect the bar
  - iii. Inspect wall screws